

ENVIRONMENTAL STEWARDSHIP

Conserving energy, reducing waste and recycling materials are just a few ways we can all work together to leave a smaller environmental footprint. As good neighbors to each other and the earth, today's homeowners are happily choosing green.



FREEDOM

PREMIUM WINDOW COLLECTION

AN INVESTMENT IN YOUR HOME, FOR THE LIFE OF YOUR HOME

BRIGHTER CHOICES FOR A BETTER WORLD

The home that protects you can also help protect the environment. As a durable, recyclable product, Freedom Premium Windows conserve wood and other resources often used in home construction. And because vinyl windows never need to be painted, they also reduce the amount of paint, stain and other maintenance-related products from entering the waste stream or polluting the air with potentially harmful organic gasses.

Exceptionally energy-smart and weathertight, Freedom Premium Windows and Patio Doors not only help reduce fuel consumption³ needed to heat and cool homes, they also boast a long service life and are produced with manufacturing efficiencies designed to minimized waste during production. The majority of in-plant vinyl scrap is recycled into other useful products, further reducing the volume and environmental impact of waste. In addition, a principal component in the production of vinyl is salt,⁴ a sustainable and abundant natural resource.

³Savings vary. See your dealer for additional information regarding insulated glass package performance.
⁴For more information, see The Vinyl Institute, www.vinylinfo.org/resources/diagrams-vinyl-resin-processing/ (accessed 1-21-21).



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Showroom Hours:
Monday - Friday: 8 AM - 5:30 PM

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Please recycle.

HOME VISUALIZER

Our window visualizer is an interactive design tool that allows you to explore beautiful design options for your remodeling project. Choose from window styles, configurations, colors and decorative grid options to customize the appearance of your windows – transforming an ordinary room into one you've always imagined. This easy-to-use design tool lets you see your vision come to life before the work begins.



SEEING IS BELIEVING . . .

Visit our webpage to learn more about Suburban Construction and how we can help make your renovation project a rewarding experience with beautiful results. Our video library offers educational videos, product information, photos and much more!

www.suburbanconstruction.com



FEATURING AMI PRODUCTS





BUILT IN THE TRADITION OF SUPERIOR QUALITY AND SERVICE

At Suburban Construction, Inc., our commitment to customer happiness and “Service after the Sale” has been the cornerstone of our success since my father, Brian D. Girsakis, founded the company three decades ago.

We strive to bring our customers the highest quality products, expert craftsmanship and outstanding customer service for each and every project. That’s why *Qualified Remodeler* magazine continually ranks Suburban Construction in their “National Top 500” remodelers year after year.

With more than 100 years of combined experience, our highly trained account managers assist our customers every step of the way, from choosing the best products for their particular needs to understanding the manufacturing and installation processes involved. They also offer advice on affordable financing options, as well as exterior design solutions and color combinations to achieve the best curb appeal.

From day one until long after your project is complete, you can depend on the professional and friendly team at Suburban Construction for exceptional results.

JR Girsakis
President and Owner

Darin Wilson
Vice President and Owner



Our vast showroom at 616 West 35th Street in Davenport features two homes built inside to showcase the quality products we use and offer inspiring design ideas for your next project.



FREEDOM PREMIUM WINDOW COLLECTION

Your home is about to become even more exceptional. Classically styled and supremely durable, Freedom Premium Windows will dramatically enhance the appearance of your home while reducing your annual energy costs. Constructed with premium-grade vinyl extrusions, the extra thick sash and handsome frame combine eye-catching good looks with outstanding protection and year-round comfort.

THE ESSENCE OF STYLE

With meticulous attention to detail, Freedom Premium Windows provide superb form and functionality you’ll appreciate every day, from every angle. The striking simplicity of this window is noted for its enduring aesthetic value and broad range of applications. When you think of windows as a style element in your home, you’ll see why Freedom Premium Windows deserve strong consideration.

SUPERIOR PERFORMANCE AND PROTECTION

The refined quality and style of our windows convey traditional craftsmanship with a modern flair. Attractive curb appeal, energy efficiency and low maintenance are three strong amenities that can improve the value of your home. Powerfully protective and weathertight, each window is expertly constructed to shield your home against inclement weather.

INVESTING IN YOUR HOME

Today your home may very well be your largest and most worthwhile investment. Like most homeowners, you take great pride in the appearance of your home, inside and out. At Suburban Construction, you can rest assured that your complete satisfaction in even the smallest detail will be our priority. Using premium-quality products, our highly skilled craftsman will restore your daylight openings to the fresh and pristine appearance you’ve been looking for. When you choose Freedom Premium Windows for your home, you can be assured of the highest levels of performance, beauty and value.

ADVANCED MATERIALS AND DESIGN

Freedom Premium Windows provide outstanding energy savings and long-term, reliable performance, making them one of the smartest investments you can make in your home. Over a dozen advanced design features work together to help block the flow of heat – keeping you cooler when it's hot outside and warmer when it's cold. You'll enjoy greater comfort year-round.¹

EVERLAST VINYL

The heart of the Freedom platform is EverLast PVC vinyl. This advanced vinyl is rugged, durable and virtually maintenance-free. The material's low thermal conductivity makes it the perfect choice for window manufacturing. It assures that Freedom Premium Windows will never rot, peel, blister, swell or deteriorate from corrosion or pitting.

INTERWELD FUSION WELDING



Every sash corner of the Freedom Premium Window features InterWeld fusion welding, a technologically advanced method of construction that delivers superior strength. The InterWeld method produces full-contact welding points and does not require below-the-face flash clean up. The result is maximum strength welding with a clean, low-spread finished appearance. And, unlike mechanically fastened windows, Freedom Premium Window sash corners will never work loose, or leak air or water.

FREEDOM MASTERFRAME

Freedom Double-Hung, Sliding and Casement Windows feature a mainframe design that helps Freedom Premium Windows accommodate differing installation methods and architectural styles. It helps to ensure that every Freedom Premium Window installation will look and perform great, now and for generations to come.

CONSTANT FORCE BALANCE SYSTEM AND STAINLESS STEEL OPERATING HARDWARE

Our double-hung windows feature the constant force balance system. This system ensures smooth and easy sash opening and closing and has been rigorously tested for decades of operation. Our casement windows feature stainless steel operating hardware. This heavy-duty hardware provides maximum strength for lifelong ease-of-operation, along with a corrosion-proof finish that is guaranteed for life.

LIFETIME LIMITED, TRANSFERABLE WARRANTY

Peace of mind. It should be the result of any good home remodeling project. Every Freedom Premium Window is backed by a lifetime limited warranty to provide you with years of worry-free comfort. And because our warranty is fully transferable, it not only protects you, but also the resale value of your home. Plus, the Freedom warranty features an unparalleled non-prorated seal failure and glass breakage warranty. See printed warranty for complete details.



A FREEDOMMAXX INSULATING GLASS PACKAGE SUITED FOR YOUR REGION¹

FREEDOMMAXX™ Low-E HP

FreedomMaxx Low-E HP features a multiple-layer vacuum-deposition Low-E insulating glass unit filled with argon gas. It delivers a performance more energy-efficient than a clear single-pane unit.

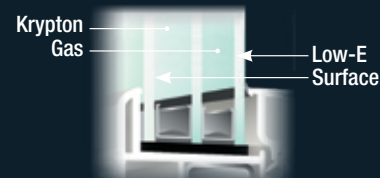
FREEDOMMAXX™ 7

FreedomMaxx 7 provides a powerful shield against energy loss. This triple-paned unit features two panes of multiple-layer vacuum-deposition Low-E insulating glass with an interior glass pane and two insulating chambers of argon gas – providing an increasingly more energy-efficient performance than a clear single-pane unit.

FREEDOMMAXX™ 10

FreedomMaxx 10 is our ultimate glass system. It delivers a performance substantially more energy-efficient than a clear single-pane unit because it combines two panes of multiple-layer vacuum-deposition Low-E glass with an interior glass pane and two insulating chambers of krypton gas. The result is a triple-pane insulating glass unit that delivers ultra-high energy efficiency.

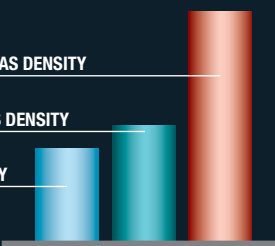
FREEDOMMAXX 10. YOUR BEST SOLUTION FOR INCREASED ENERGY



It is easy to see that windows are comprised of far more glass than vinyl, nearly 80% or more in most cases. The performance of the insulated glass unit is critical. In winter, you want to keep the heat in, and in the summer, you want to keep the heat out. Choose a window that gives you outstanding energy efficiency and consider a Freedom Premium Window with the FreedomMaxx 10 insulated glass package, and enjoy the fact that you have made a wise investment for your home.

IMPROVED THERMAL PERFORMANCE

KRYPTON GAS DENSITY	3.749 g/L
ARGON GAS DENSITY	1.784 g/L
AIR DENSITY	1.290 g/L



Insulated glass units were initially filled with air or dry nitrogen. It was later discovered that a dense, slow moving gas would help to minimize the convection currents within the space, reducing conduction and the transfer of heat. This chart, shown in a grams per liter measurement, shows that the FreedomMaxx 10 insulated glass unit with two chambers of krypton gas will insulate far better than a unit filled with air.



FREEDOM

DOUBLE-HUNG WINDOWS

COMBINE CLASSIC GOOD LOOKS AND OUTSTANDING DURABILITY

The traditional design of Freedom Double-Hung Windows make them the perfect choice for homeowners who want the best. They combine functional beauty, balanced daylighting and an array of decorative options that allow you to enhance your environment.

DOUBLE-HUNG WINDOWS



Double-hung windows are versatile and efficient. They match the architecture and style of many homes – perhaps that's why they're often called the American Window. Sashes easily tilt in for easier, safer cleaning (inset).

TRADITIONAL BEAUTY

- Equal sightlines
- Coved glazing beads
- Classic wood-like design

EXCELLENT ENERGY EFFICIENCY

- Precision-engineered insulating glass unit
- FreedomMaxx Low-E HP high-performance glass
- Optional FreedomMaxx 10 high-performance glass
- AllWeather sloped sill
- Heavy-duty weatherstripping pile with integrated Mylar fin
- Multi-chambered frame and sash profiles
- Standard insulated mainframe and sashes

MAINTENANCE FREEDOM AND EASE OF USE

- EverLast PVC vinyl never needs painting or staining
- Both sashes tilt in for easy cleaning
- ConstantForce balances make raising and lowering sashes easy

LIFELONG STRENGTH AND DURABILITY

- InterWeld fusion-welded sashes
- Heavy-duty locking and operating hardware
- Lifetime Limited Transferable Warranty
- Lifetime Glass Breakage Warranty



Dual vent stops for limited airflow.



Steel reinforcement adds strength and rigidity at the sash meeting rails.

¹Savings vary. See your dealer for additional information regarding insulated glass package performance.

TRANSFORM YOUR HOME WITH AN EXPANDED OUTDOOR VIEW

These windows present the best of both worlds by combining exquisite form with effortless function. You'll appreciate the timeless style of their smooth, clean lines. Our innovative design provides years of easy-to-operate, fingertip control.



This sliding window offers a great view for all seasons (above). The narrow sightlines of three-lite end-vent sliding windows make them an ideal replacement for many applications (above top). Easy-to-operate two-lite sliding windows blend easily into traditional, transitional and contemporary homes (above right).



Every Freedom Sliding Window is equipped with two rubber inserts, mounted in the head of the window frame to prevent sash removal when not in the proper position.



Sash vent stops allow fresh airflow.



TRADITIONAL BEAUTY

- Equal sightlines
- Coved glazing beads
- Classic wood-like design

EXCELLENT ENERGY EFFICIENCY

- Precision-engineered insulating glass unit
- FreedomMaxx Low-E HP high-performance glass
- Optional FreedomMaxx 10 high-performance glass
- AllWeather sloped sill
- Heavy-duty weatherstripping and weatherseals
- Multi-chambered frame and sash profiles
- Standard insulated mainframe and sashes

MAINTENANCE FREEDOM AND EASE OF USE

- EverLast PVC vinyl never needs painting or staining
- Both sashes lift out for cleaning
- Brass sash roller system makes windows easy to glide

LIFELONG STRENGTH AND DURABILITY

- InterWeld fusion welding
- Heavy-duty locking and operating hardware
- Lifetime Limited Transferable Warranty
- Lifetime Glass Breakage Warranty

SEAMLESSLY BLEND TRADITIONAL ELEGANCE WITH STATE-OF-THE-ART TECHNOLOGY

A focal point of any room, these windows have a time-honored allure and enchantment that always makes them a welcome addition. We've added state-of-the-art performance to their traditional beauty to bring new levels of elegance and energy efficiency.



Casements are perhaps the most versatile window style. Their uninterrupted sightlines ensure maximum viewing area, while their crank open/close operation provides ease-of-use and maximum energy efficiency (left). Casement windows open a full 90° for ease of cleaning inside and out (upper far right). Great style comes to any interior design when awning windows and fixed-lites are combined. Your windows will reflect and enhance your home's beauty, and they're built to last a lifetime (above).



Optional bright brass folding handle.



Optional antique brass folding handle.



Optional brushed chrome folding handle.



TRADITIONAL BEAUTY

- Coved glazing beads
- Classic wood-like design

EXCELLENT ENERGY EFFICIENCY

- Precision-engineered insulating glass unit
- FreedomMaxx Low-E HP high-performance glass
- Optional FreedomMaxx 10 high-performance glass
- AllWeather sloped sill
- Heavy-duty weatherstripping and weatherseals

MAINTENANCE FREEDOM AND EASE OF USE

- EverLast PVC vinyl never needs painting or staining
- Stainless steel operating hardware
- 90° operation for easy cleaning

LIFELONG STRENGTH AND DURABILITY

- InterWeld fusion welding
- Heavy-duty multiple-point locking and operating hardware
- Lifetime Limited Transferable Warranty
- Lifetime Glass Breakage Warranty



FREEDOM

BAY/BOW/GARDEN WINDOWS

ADD THE PERFECT TOUCH OF WARMTH AND CHARM TO YOUR HOME

Nothing else can match the beauty and understated elegance of these very distinctive styles. Their smooth lines add a charming touch to your home, while expanding your outdoor view. They are also skillfully crafted to reduce energy loss and enhance your indoor comfort.



FREEDOM

BASEMENT/HOPPER WINDOWS

TURN YOUR BASEMENT INTO FIRST LEVEL LIVING SPACE

Providing exceptional beauty, performance and energy efficiency, Freedom Basement Egress and Hopper Windows allow you to enjoy the warmth and beauty of natural light from the comfort of your basement.

TRADITIONAL BEAUTY

- Coved glazing beads
- Classic wood-like design
- Bay and bow windows feature a wide selection of interior woodgrain options
- Head and seatboard are available in oak or birch veneer finishes and ready for painting or staining²

EXCELLENT ENERGY EFFICIENCY

- Precision-engineered insulating glass unit
- FreedomMaxx Low-E HP high-performance glass
- Optional FreedomMaxx 10 high-performance glass
- Heavy-duty weatherstripping and weatherseals
- Adjustable 1/2" thick glass shelf (garden)

MAINTENANCE FREEDOM AND EASE OF USE

- EverLast PVC vinyl never needs painting or staining
- Stainless steel operating hardware on casement windows
- Twin-sealing, full screened, operating casements (garden)

LIFELONG STRENGTH AND DURABILITY

- InterWeld fusion welding
- Heavy-duty multiple-point locking and operating hardware
- Lifetime Limited Transferable Warranty
- Lifetime Glass Breakage Warranty



The gentle slope of a Freedom Bow Window adds soft elegance to any room's interior (top). Because Freedom Bay Windows are custom-manufactured to fit your exact opening, they augment your home's interior and add to its curb appeal (above left). With Freedom Garden Windows you can have fresh flowers or herbs in your home throughout the year (above right).



Our Freedom Basement Egress Windows transform the way you live with well lighted spaces (above top). Freedom Hopper Windows open inward and are an ideal choice for basements, garages and attics as well as areas with limited space that need ventilation (right).



FREEDOM BASEMENT EGRESS

TRADITIONAL BEAUTY

- Sliding sash and screen

EXCELLENT ENERGY EFFICIENCY

- Double insulated vinyl window

MAINTENANCE FREEDOM AND EASE OF USE

- Rolled angle iron safety grate
- Polycarbonate plastic cover to keep debris and excess water out of well
- Built in escape ladder

LIFELONG STRENGTH AND DURABILITY

- Frames and well are manufactured from 18 gauge galvanized steel
- Precision-engineered 4" frame profile
- 1" well profile with double ribbed corners

FREEDOM HOPPER

TRADITIONAL BEAUTY

- Fusion-welded mitered corners

EXCELLENT ENERGY EFFICIENCY

- Precision-engineered insulating glass unit
- Double-strength glass and foam spacer system
- Heavy-duty weatherstripping

MAINTENANCE FREEDOM AND EASE OF USE

- EverLast PVC vinyl never needs painting or staining
- Rollform full screen

LIFELONG STRENGTH AND DURABILITY

- Lifetime Limited Transferable Warranty
- Optional Lifetime Glass Breakage Warranty



FREEDOM

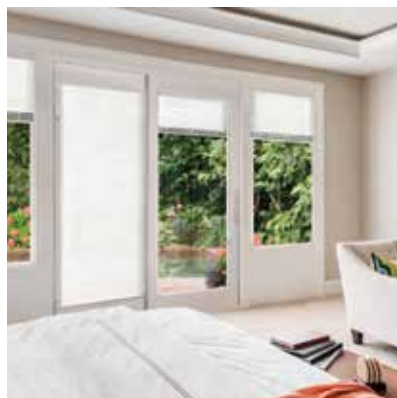
SLIDING PATIO DOORS AND INTEGRATED MINI BLINDS

CAPTURE THE ESSENCE OF SUPERB CRAFTSMANSHIP

Whether you have a yard, deck or terrace, Freedom Sliding Patio Doors extend your room's ambiance, creating an open, expansive feeling. An ample glass area provides added light and its reliable sliding convenience extends your enjoyment year-round. And now you can have an added option for even greater style and convenience – integrated mini blinds.



Let the outside in with a French-Style Sliding Patio Door featuring Double Prairie grids.



A Freedom Sliding Patio Door with optional Integrated Mini Blinds is a beautifully convenient way to control light. Integrated Mini Blinds will feature a white blind.

TRADITIONAL BEAUTY

- Three distinctive styles: Contemporary, Classic and French
- Sleek, clean-line design
- Blinds remain virtually dust-free in the sealed insulated glass unit (Integrated Mini Blinds)
- Integral cordless blinds eliminate the risk of children or pets getting entangled in the cords (Integrated Mini Blinds)

EXCELLENT ENERGY EFFICIENCY

- Full insulating glass
- FreedomMaxx Low-E HP high-performance glass
- Optional FreedomMaxx 10 high-performance glass
- Dual internal/external weatherstripping
- Double-wall design and multi-chambered construction

MAINTENANCE FREEDOM AND EASE OF USE

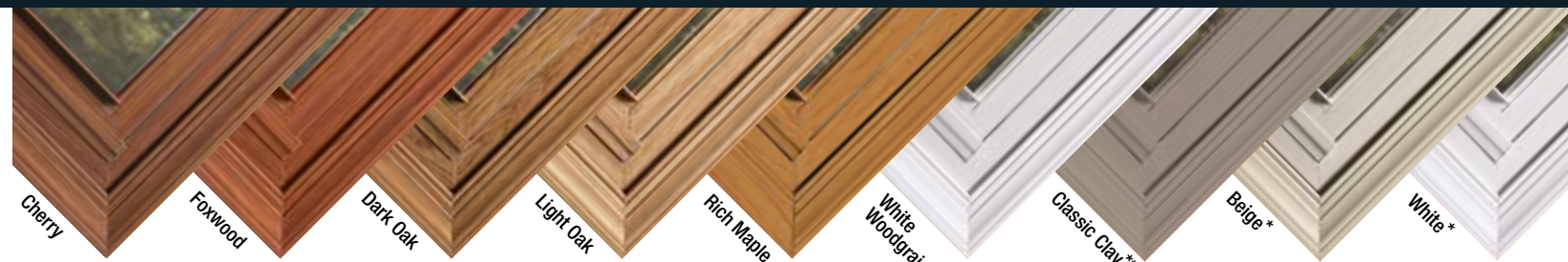
- EverLast PVC vinyl never needs painting or staining
- Precision-engineered tandem roller system
- Single operator tilts and lifts the blind for convenient control of sunlight and privacy (Integrated Mini Blinds)
- No-slip gear belt provides smooth lift and tilt operation (Integrated Mini Blinds)
- Self-leveling bottom rail allows the blind to be re-leveled if it becomes unbalanced (Integrated Mini Blinds)

LIFELONG STRENGTH AND DURABILITY

- Multi-point locking system with steel hook design
- Lifetime Limited Transferable Warranty
- Industry-Leading 20-Year Limited Warranty (Integrated Mini Blinds)

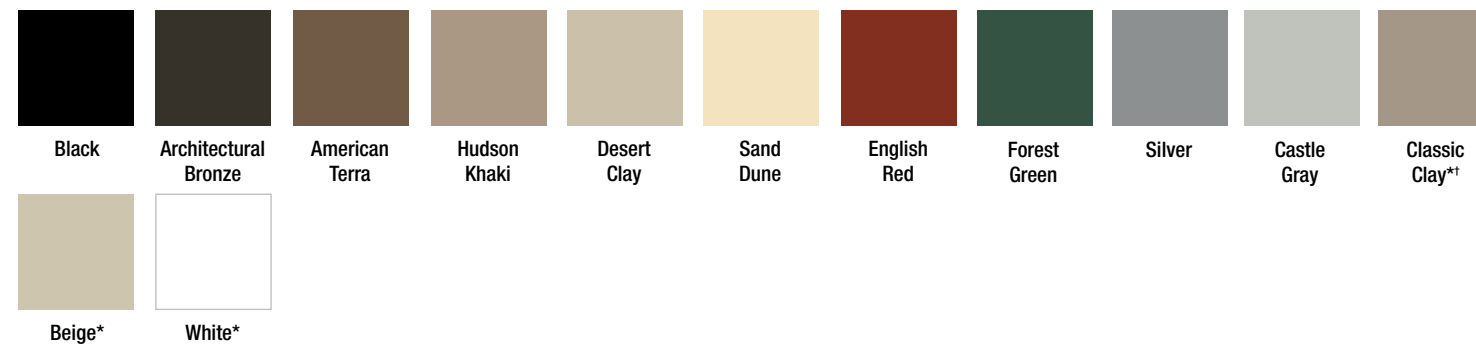
DESIGN OPTIONS

Our Window Color Collection will change the way you think about your windows. The rich architectural exterior colors inspire a higher level of visual appeal and custom-crafted beauty, while interior finishes in warm woodgrains further enhance your home's interior décor.



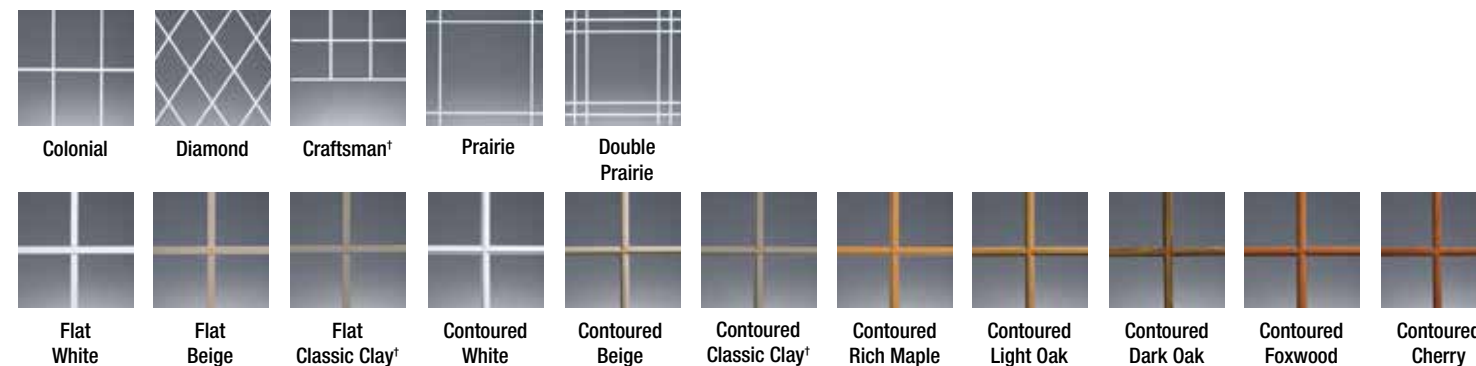
COLOR COLLECTION

Create custom style with our luxurious color collection. Exterior colors feature a cutting-edge polyurethane coating technology with heat-reflective pigments for a remarkably strong and fade-resistant finish. Interior woodgrain laminates are expertly crafted for superb durability that maintains its attractive appearance over the life of the product.



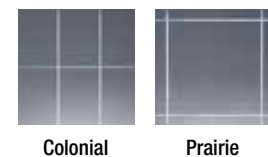
GRID OPTIONS

Classic grids are available in complementary White, Beige or Classic Clay, with colonial, diamond, craftsman, prairie and double prairie patterns. Contoured colonial grids feature a modeled "cut wood" look and are available in complementary colors and in matching woodgrains.



V-GROOVED CUT GLASS

A beautiful cut glass pattern will lend a touch of elegance without obstructing the view.



SIMULATED DIVIDED LITES

Recreating this handcrafted aesthetic while mimicking traditional true divided lites.



* Extruded solid color.
† Not available in all window offerings.
** White woodgrain is available with a Beige or Classic Clay base only.
†† Shadow bars are not included or available with triple-pane glass packages.

Note: Classic Clay base is not available with exterior color finishes. White, Beige and Classic Clay windows will have matching interior hardware. Windows ordered with a Light Oak, Dark Oak or Rich Maple interior will receive Pontiac Gold hardware. Windows ordered with a Cherry or Foxwood interior will receive Brown hardware.